

# Work Order ID 81667

**\*81667\***

Page 1

March-16-12 1:56:27 PM

Item ID: K10003      Accept      **\*N900040100\***      Setup      Start      **\*NS1\***  
 Revision ID:      Stop      **\*NS2\***  
 Item Name: Saddle, D205-634-011  
 Start Date: 16/03/2012      Start Qty: 4.00      **\*4\***      Cust Item ID:  
 Required Date: 30/03/2012      Req'd Qty: 4.00      **\*4\***      Customer:  
 Reference:

Approvals:      Process Plan: MCJ      Date: 12/03/16      Tooling:      Date:      Run      Start      **\*NR1\***  
 QC:      Date:      SPC (Y/N):      Date:      Stop      **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN634,635	G

100	DOCUMENT CONTROL	0.00							
<b>*100*</b>									
DC	Memo	0.00	CHG 010						
Document Control	Create White labels only per PPP K10003		CHG 007	JB	5/2/05/24				
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

*Handwritten:* MCJ 12-5-23

*Handwritten:* 12/05/23 JB

*Handwritten:* (K4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 81667

**\*81667\***

Page 2

March-16-12 1:56:27 PM

Item ID: K10003

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Saddle, D205-634-011

Start Date: 16/03/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 30/03/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location:

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

9/2/07/29 (8)

12/5/30

MF 12-05-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

March-16-12 1:56:31 PM

**\*81667\***

**\*K10003\***

**Required Date:** 30/03/2012

**Required Qty: 4.00**

IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
IPP: J 06-07-25 As per DSI 9344 JLM  
IPP: K 06.11.17 Per K10003 Rev C KJ  
IPP: L 07.01.12 Document Record for copying bluefile rmv KJ  
IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:  
IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O  
11.03.11 per dsi9536 DD verf:EC IPP REV:P 12.01.23 AS  
PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A *AN4-51A* Bolt		Purchased	No			110	Each	206.0000	8	32	✓		
				<u>Location</u>				<u>Loc Qty</u>					
				ST361				206					
				119798				30					
				120187				126					
				120986				50					
AN4-6A *AN4-6A* Bolt		Purchased	No			110	Each	1,649.000	16	64	✓		
				<u>Location</u>				<u>Loc Qty</u>					
				ST356				1649					
				119017				1649					
AN4C46A *AN4C46A* BOLT		Purchased	No			110	Each	32.0000	4	16	✓		
				<u>Location</u>				<u>Loc Qty</u>					
				ST360				32					
				120334				32					

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

March-16-12 1:56:31 PM

Page 2

Work Order ID: 81667

**\*81667\***

Parent Item: K10003

**\*K10003\***

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

AN6-12A Purchased No

110 Each

171.0000

8

32

✓

**\*AN6-12A\***

Bolt

\*\*

121255 JB

Location

Loc Qty

Loc Code

ST341

171

120187

46

120423

125

AN960JD416 NAS1149D0463J Purchased No

110 Each

14.0000

32

128

✓

**\*AN960.ID416\***

Washer

\*\*

121255 JB

Location

Loc Qty

Loc Code

ST351

14

116289

14

AN960JD616 NAS1149D0663J Purchased No

110 Each

0.0000

8

32

✓

**\*AN960.ID616\***

Washer

\*\*

121243 JB

D2570 Manufactured No

110 Each

327.0000

24

96

**\*D2570\***

Bushing

\*\*

82874 12/05/23

Location

Loc Qty

Loc Code

ST011

327

72960

41

78586

19

78587

67

79493

200

March-16-12 1:56:31 PM

Shop Packet Print

Page 2

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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March-16-12 1:56:31 PM

Work Order ID: 81667

\*81667\*

Parent Item: K10003

\*K10003\*

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D2571 Manufactured No

110 Each 18.0000

0 4 ✓

\*D2571\*

Saddle, Fwd Out 205

\*\*

83451 JB

Location Loc Qty Loc Code

ST 1

11644 1

ST425 -13

ST432 17

79977 5

80828 12

ST433 13

D2572 Manufactured No

110 Each 14.0000

1 4 ✓

\*D2572\*

Saddle, Fwd In 205

\*\*

83452 JB

Location Loc Qty Loc Code

ST432 14

71107 2

80783 12

D2573 Manufactured No

110 Each 11.0000

0 4 ✓

\*D2573\*

Saddle, Aft Out 205

\*\*

83453 JB 12/05/23

Location Loc Qty Loc Code

ST423 -12

79424 0

ST433 11

79717 5

80829 6

ST434 12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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March-16-12 1:56:31 PM

Page 4

Work Order ID: 81667

\*81667\*

Parent Item: K10003

\*K10003\*

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D2574 Manufactured No

110 Each

11.0000

1 4 ✓

\*D2574\*

Saddle, Aff Min 205

\*\*

83455 JB

Location

Loc Qty

Loc Code

ST433

11

79718

5

80830

6

D2747 Manufactured No

110 Each

138.0000

4 16 ✓

\*D2747\*

Set Screw

\*\*

81877 JB

Location

Loc Qty

Loc Code

ST017

138

77484

38

79520

100

D2876 Manufactured No

110 Each

95.0000

2 8 ✓

\*D2876\*

Saddle Spacer

\*\*

JB

Location

Loc Qty

Loc Code

ST020

95

79693

95

D2877 Manufactured No

110 Each

45.0000

2 8 ✓

\*D2877\*

Saddle Spacer

\*\*

79693 82026 JB 12/05/23

Location

Loc Qty

Loc Code

ST020

45

78843

45

March-16-12 1:56:31 PM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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March-16-12 1:56:31 PM

Page 5

Work Order ID: 81667

\*81667\*

Parent Item: K10003

\*K10003\*

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D3405-041

Manufactured No

110 Each

15.0000

\*D3405-041\*

Lug Assembly

0 4 ✓ JB  
\*\* 82032

Location

Loc Qty

Loc Code

ST478

15

62227

2

77000

2

78892

11

D3405-043

Manufactured No

110 Each

16.0000

\*D3405-043\*

Lug Assembly

0 4 ✓ JB  
\*\* 82038

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

14

78889

12

78890

2

D3407-041

Manufactured No

110 Each

12.0000

\*D3407-041\*

Tow Ring

0 4 ✓ JB  
\*\* 82068

Location

Loc Qty

Loc Code

ST463

12

78877

12

D3417-5

Manufactured No

110 Each

54.0000

\*D3417-5\*

Washer

2 8 ✓ JB  
\*\* 12/03/23

Location

Loc Qty

Loc Code

ST042

54

77684

13

78842

41

78842

March-16-12 1:56:31 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

March-16-12 1:56:31 PM

Page 6

Work Order ID: 81667

\*81667\*

Parent Item: K10003

\*K10003\*

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D3456-1

Manufactured No

110 Each

83.0000

0 4 ✓

\*D3456-1\*

Washer

\*\*

81876 JB

## Location

## Loc Qty

## Loc Code

FG

7

25701

7

ST034

12

77486

12

ST044

64

66848

3

71165

2

73493

9

80252

50

D3533-1

Manufactured No

110 Each

90.0000

2 8 ✓

\*D3533-1\*

Set Screw

\*\*

JB

## Location

## Loc Qty

## Loc Code

ST053

90

80326

90

MS21042L4

Purchased No

110 Each

5,519.000

24 96 ✓

\*MS21042L4\*

Nut

\*\*

JB 12/05/23

## Location

## Loc Qty

## Loc Code

ST300

5519

117441

51

117601

157

118451

133

119017

200

119075

2978

121011

2000

121011

March-16-12 1:56:32 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

March-16-12 1:56:32 PM

Page 7

Work Order ID: 81667

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

\*81667\*

\*K10003\*

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

1,148.000

5

20

✓

\*MS21043-4\*

Nut

\*\*

121162 JB 12/05/23

5

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1108

119546

370

120308

738

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## REFERENCE ONLY

## 5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	/ 1	1				D2571	SADDLE, FWD OUTSIDE
21	/ 1	1				D2572	SADDLE, FWD INSIDE
22	/ 1	1				D2573	SADDLE, AFT OUTSIDE
23	/ 1	1				D2574	SADDLE, AFT INSIDE
24	/ 8	8				AN4-51A	BOLT
25	/ 16	16				D2570	BUSHINGS
26	/ 8	8				MS21042L4	NUT (OR MS21042-4)
27	/ 8	8				AN6-12A	BOLT
28	/ 8	8				NAS1149D0668J	WASHER (AN960JD616)
29	/ 16	16				AN4-6A	BOLT
30	/ 32	32				NAS1149D0463J	WASHER (AN960JD416)
31	/ 16	16				MS21042L4	NUT (OR MS21042-4)
32	/ 4	4				D2747	SET SCREW
33	/ 2	2				D3533-1	SET SCREW
40	/ 1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	/ 1	1				D3456-1	WASHER
43	/ 1	1				MS21043-4	NUT
44	/ 2	2				D3417-5	WASHER
50					/ 1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					/ 1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					/ 4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	/ 2	2				D2876	SADDLE SPACER
61	/ 2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24

(K10003 Prop Kit)

## Change Record

Part Number D205-634-011/011DG

Description 205/212/412 SKIDTUBE

Page 1 of 1

Chg.	Date	By	Relevant Documents
001	N/A	CP	D205-634-041 CHG 001 K10003 CHG 001
002	09.04.28	CP	D205-634-041 CHG 001 K10003 CHG 002 (SADDLE SPACERS)
003	00.03.08	DS	D205-634-041 CHG 001 K10003 CHG 003 (TDW RING)
004	02.04.25	DS	D205-634-041 CHG 001 K10003 CHG 004 (SADDLES)
005	07.07.04	JA	MDL-D205-634 Rev.B
006	08.08.01	JA	MDL-D205-634 Rev.D (ECN 08-507)
007	08.12.22	JA	DS1 9417 Rev.B, D3404 Rev.C, D3405 Rev.B (ECN 08-588)
008	10.11.18	JA	DS1 9519 Rev.B, D4202 Rev.A, DED-D2580, 2590 Rev.D (ECN 10-645)
009	11.03.31	JA	D4202 Rev.B (ECN 11-543)
010	11.12.15	JA	DED-D2580-E-1, DED-D2590-E-1, D4202 Rev.C, (ECN 11-684)

W/O:		WORK ORDER CHANGES					
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